

Temperature Gauges



Bimetal Dial Thermometer

The Bimetal thermometer employs a bimetal strip in the form of helix (it works on the principle of thermal expansion - two metals having different coefficient of expansions are joined to form a bimetal. The resultant expansion of bimetal is proportional to temperature). Bimetal dial thermometers are simple in construction, yet rugged. They are used for measurement of temperature in most of the industrial applications. They are offered in the range of (-) 50°C to 600°C. With rigid stem having bottom or back entry. It can also be offered in every angle rotatable construction.

Features

- Rugged construction
- Bottom/Back entry, every angle construction
- Fast response
- Protection class IP-67
- Accuracy ± 1% FSD
- High repeatability, low hysteresis
- Hermetically sealed case

Specifications

Reference standar	d : ASME B 40.3, EN 13190
Dial	: 63 mm, 100 mm or 150 mm in aluminium white
	background, black markings
Case	: Die cast aluminium with screwed bezel
	SS304 with bayonet bezel
Protection	: Weatherproof to IP - 67 (IS : 13947)
Window	: Shatterproof glass
Pointer	: Aluminium, black
Stem	: SS304 or SS316 in 6 mm, 8 mm,9.5 mm, 10 mm, 12 mm,
	12.7 mm, 14 mm, 16 mm dia and length from 100 mm
	to 1000 mm as standard
Connection	: 1/2" NPT (M) as standard in SS304 or SS316
	adjustable three piece compression fitting
Range	: (-) 50°C to 600°C with a minimum span of 80°C
Accuracy	: \pm 1% FSD (\pm 2% FSD for 63 mm dial size)
	(In accordance with EN 13190)
Overrange	: 125% FSD
	(130% on request upto 500°C)
Reset	: External
Contact	: Single SPST, normally open, closed on rise in temperature
	(specify action required) adjustable over the entire range,
	rating 30 VA @ 230 V AC (100 mm dial back
	entry model in SS case only)



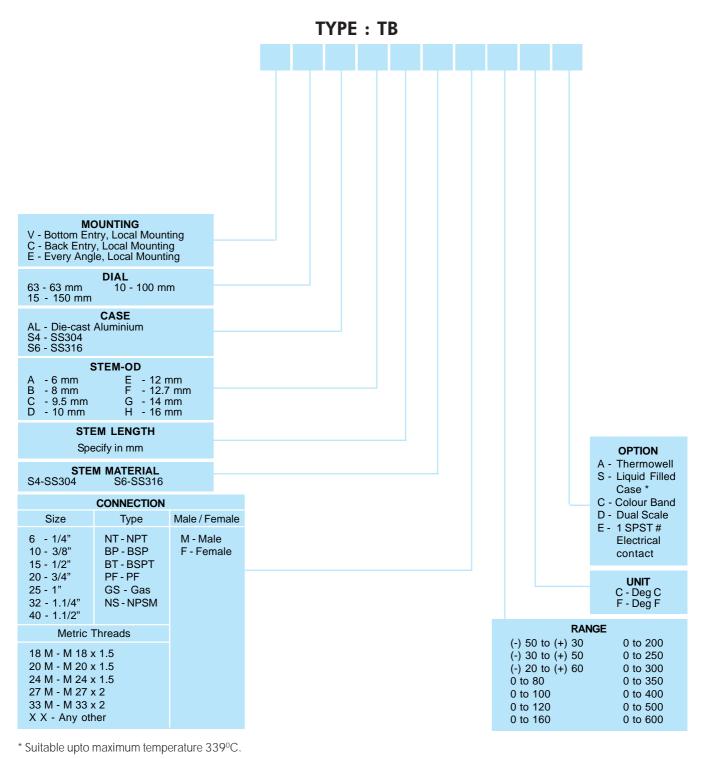






Bimetal Dial Thermometer

How to Order



In 100 mm dial size, back entry, SS case.



Mercury in Steel Dial Thermometer



Mercury filled system based on mercury expansion principle is used for measuring temperature ranging from (-) 40°C to 600°C. It has faster response and the same is available in rigid stem as well as capillary type for remote sensing. Every angle type can be offered in all SS construction. Manufactured in accordance with BS:5235. System is case compensated as standard (SAMA CI VB). Fully compensated (capillary compensation) system is offered wherever essential.

Features

- Rugged construction
- Rigid stem or capillary type
- Fast response
- Protection class IP- 67
- Accuracy ± 1% FSD (0.5% FSD on request)
- High repeatability, low hysteresis
- Case compensated system
- Micrometer Pointer

Specifications

Ref Standard	: BS 5235					
System	: Mercury filled, case compensated in accordance with SAMA CI. V B					
Dial	: 100 mm or 150 mm in aluminium, white background, black markings					
Case	: Die cast aluminum with screwed bezel, SS304 / SS316 with bayonet bezel					
Protection	: Weather proof to IP - 67 (IS : 13947 Part I)					
Window	: Shatterproof glass					
Pointer	: Aluminium, black					
Stem	: SS304 or SS316 in 6 mm, 8 mm, 9.5 mm, 10 mm, 12 mm, 12.7 mm, 14 mm, 16 mm dia and length from					
	100 mm to 1000 mm (longer lengths available on request)					
Capillary	: SS covered / SS covered + PVC / SS armoured (up to 15 M).					
Connection	: 1/2" NPT (M) as standard in SS304 or SS316 three piece adjustable compression fitting.					
Range	: (-) 40°C to 600°C with a minimum span of 50°C					
Accuracy	: \pm 1% FSD / \pm 0.5% FSD					
Overrange	: 130% FSD as standard					
Zero reset	: Micrometer Pointer					
Optional	: 1) Glycerine filled SS304 / SS316 case					
	2) Fully compensated double bourdon system in accordance with SAMA CI. V A					
	3) SS solid drawn capillary for better performance					

Note : 1) For minimum immersion length essential for proper sensing, contact our design department.

2) Three point calibration certificate accompanies each thermometer.

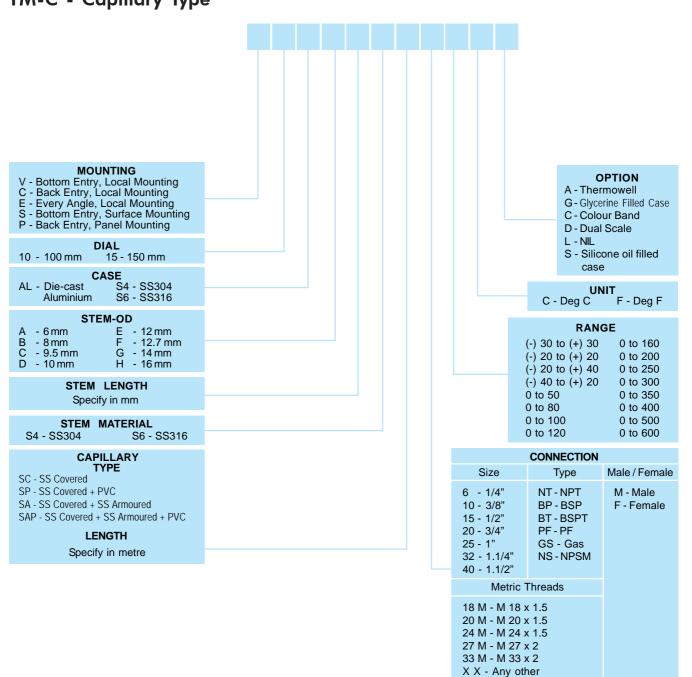


Mercury in Steel Dial Thermometer

How to Order

TYPE

TM-R - Rigid Stem TM-C - Capillary Type





Liquid Filled Dial Thermometer

Liquid filled system based on liquid (other than mercury) expansion principle is used for measuring temperature ranging from (-) 30°C to 250°C.

It has faster response and the same is available in rigid stem as well as capillary type for remote sensing. Every angle type can be offered in all SS construction. Generally used where mercury type thermometer is not used in industries such as Food, Pharmaceutical, etc. The main advantage is its minimum immersion length required for sensing (as low as 30mm suffices for proper sensing thereby making it ideal for installing in lower line sizes)



Features

- Rugged construction
- Rigid stem or capillary type
- Suitable for pharmaceutical, food, biotechnology industry.
- Protection class IP-67
- Accuracy ± 1% FSD
- Minimum immersion length (as low as 30 mm suitable for lower line sizes) possible.
- Case compensated system (SAMA CI. IB)



Specifications

System	: Liquid filled, case compensated in accordance with SAMA CI. I B				
Dial	: 100 mm or 150 mm in aluminium, white background, black markings				
Case	: Die cast aluminum with screwed bezel, SS304 / SS316 with bayonet bezel				
Protection	: Weather proof to IP - 67 (IS : 13947 Part I)				
Window	: Shatterproof glass				
Pointer	: Aluminium, black				
Stem	: SS304 or SS316 in 6 mm, 8 mm, 9.5 mm,10 mm, 12 mm, 12.7 mm,				
	14 mm, 16 mm dia (immersion length as small as 30 mm possible).				
Capillary	: SS covered / SS covered + PVC / SS armoured (up to 5 Mtr.).				
Connection	n : $\frac{1}{2}$ " NPT (M) as standard in SS304 or SS316 three piece adjustable				
	compression fitting.				
Range	: (-) 30°C to 250°C with a minimum span of 50°C				
Accuracy	: ± 1% FSD				
Overrance					
Ovenunge	: 125% FSD as standard				
•	: 125% FSD as standard : Micrometer Pointer				
•					

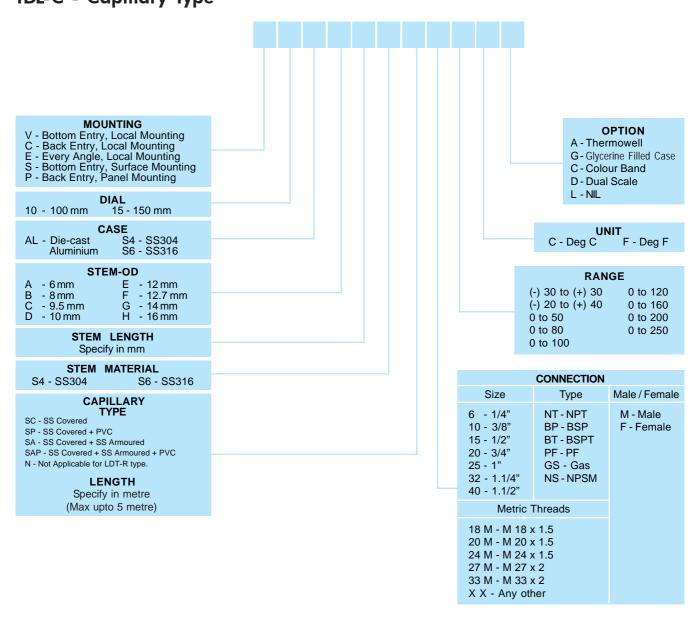


Liquid Filled Dial Thermometer

How to Order

TYPE

TDL-R - Rigid Stem TDL-C - Capillary Type





Gas Filled Dial Thermometer

Gas filled temperature gauge overcomes most of the limitations of other members of family. It is offered in a very wide temperature range i.e. (-)200 to 800°C. Practically any stem length can be offered and capillary length as long as 25 mtr, without any loss of accuracy. Inert, non hazardous, non toxic nature of the filled system makes it virtually ideal choice of cross section of industries.

Features

- Use of inert gas N₂
- Suitable for sanitary application
- All SS construction
- Rigid stem or capillary type
- Fast response
- Non-polluting, environment friendly
- Non-hazardous for the service
- High reliability
- IP-67 protection
- Accuracy ± 1% FSD

Specifications

System Dial Case Protection Window	 Gas (N2) filled, case compensated in accordance with SAMA CI. III B 100 mm or 150 mm in aluminium, white background, black marking SS304 / SS316 with bayonet bezel Weatherproof to IP-67 (IS:13947 Part I) Shatterproof glass 				
Pointer	: Aluminium, black with micrometer adjustment				
Stem	: SS316 in 8 mm, 10 mm, 12 mm dia as standard				
Capillary	: SS solid drawn or SS armoured or SS + PVC covered up to 25 M $$				
Connection	: 1/2"NPT (M) adjustable three piece compression fitting in SS304 or SS316				
Range	: (-) 200°C to 800°C with minimum span of 80°C				
Accuracy	: \pm 1% FSD in accordance with EN 13190				
Overrange	: 130% FSD				
Zero Reset	: Micrometer pointer				

Note :For minimum immersion length (excluding thread length) for proper sensing, contact our design department.



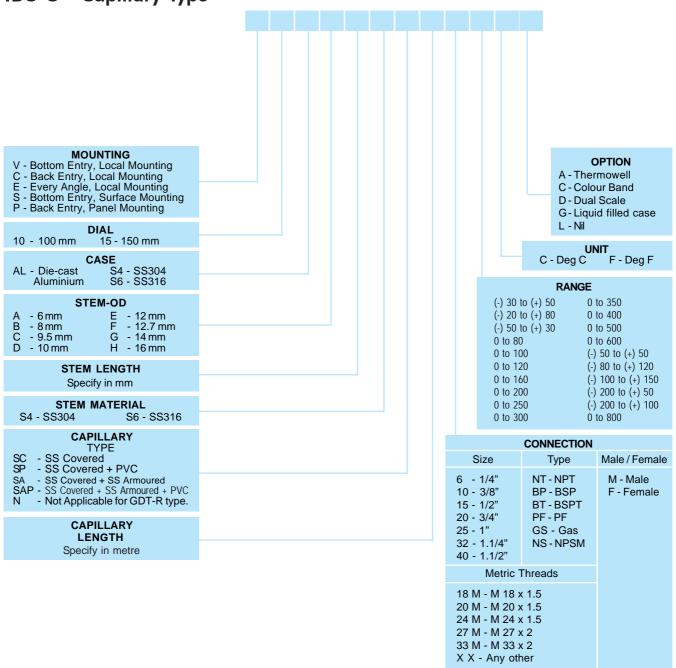


Gas Filled Dial Thermometer

How to Order

TYPE

TDG-R - Rigid Stem TDG-C - Capillary Type





Indicating **Temperature Switch**

Indicating temperature switch combines indication with switching (in order to make or break the associated electrical circuit). Can be offered with contact assembly as well as microswitch (as a combination of switch and movement)

Features

- Combination of indication and switch
- Fast response
- Choice of contact assembly or microswitch
- Switching accuracy ± 2% FSD
- High repeatability and low hysteresis
- Flameproof version available
- Case compensated system

Specifications

System	: Mercury filled, Gas (N ₂) filled case compensated in accordance with SAMA C1. V B/IIIB
Dial	: 100 mm or 150 mm, white anodised, black markings
Case	: SS304 / SS316 with bayonet bezel (Flameproof case in Al only)
Protection	: Weatherproof to IP-67 (IS : 13947)
	Flameproof to IIA IIB (Equivalent to NEC C1. I Div 2 Gr. C&D)
Stem	: SS304 or SS316, 6 mm, 8 mm, 10 mm, 12 mm
Connection	: 1/2" NPT (M) adjustable three piece compression fitting as standard
Capillary	: SS covered or SS armoured or SS covered with PVC up to 15 M.
Range	: (-) 40°C to 600°C with a minimum span 50°C for mercury filled temperature
	switch / (-) 100 to 600°C for gas filled temperature switch (minimum span 80°C)
Accuracy	: \pm 1% FSD for indication, \pm 2% FSD for switching
Overrange	: 125% FSD as standard (130% FSD on request upto 500°C)
Contacts	: 1) 1 SPST, single, normally open, closed on rise in temperature or vice versa,
	rated 30 VA @ 230V AC
	2) 2 SPST, two contacts, independently adjustable,
	one normally open other normally closed or both normally
	open or both normally closed, rated 30VA @ 230 V AC
	3) ISPDT, single microswitch, adjustable over entire range, rated 5amp @ 230 V AC (3A @ 28 VDC)
	4) 2 SPDT, double microswitch, adjustable over entire range, rated 5 amp @ 230 V AC (3A @ 28 VDC)
Accessory	: Relay for the contact assembly to suit 5 amp @ 230 V AC, separately mounted.
Note	: 1) SPDT microswitch is offered in flameproof housing, 100mm dial and diecast AI case.
	2) Surface mounted flameproof housing is available with capillary.
	3) Flameproof (conforming to IIC) version also available with microswitch.
	4) 2 SPDT only in 150 mm dial size.
Advantages	of Microswitch Type Models : Microswitch is rated 5 amp @ 230 V AC (3A @ 28 VDC). No relay is required.

Microswitch is imported from reputed international supplier as combination of movement and switch.

Microswitch assembly gives better switching accuracy. Compact design.

Note : For minimum immersion length essential for proper sensing, contact our design department.





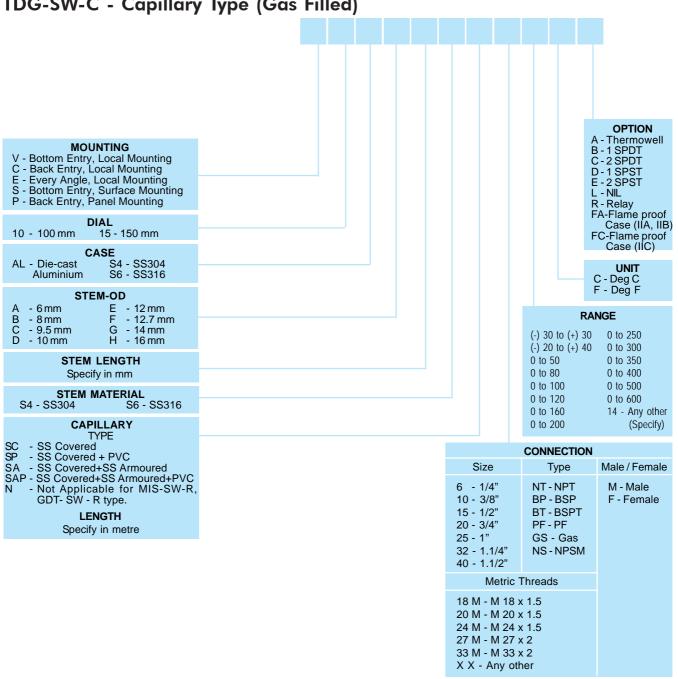


Indicating Temperature Switch

How to Order

TYPE

TM-SW-R - Rigid Stem (Mercury Filled) TM-SW-C - Capillary Type (Mercury Filled) TDG-SW-R - Rigid Stem (Gas Filled) TDG-SW-C - Capillary Type (Gas Filled)





			TE	MP	ERATU	JRE C	ON	VERS	ION	TAE	BLE			
۰c		°F	°C		°F	°C		°F	°C		°F	°C		° F
-129	-200	-328	-13.3	8	46.4	104	220	428	238	460	860	371	700	1292
-118	-180	-292	-12.8	9	48.2	110	230	446	243	470	878	377	710	1310
-107	-160	-256	-12.2	10	50	116	240	464	249	480	896	382	720	1328
-96	-140	-220	-6.7	20	68	121	250	482	254	490	914	388	730	1346
-84	-120	-184	-1.1	30	86	127	260	500	260	500	932	393	740	1364
-79	-110	-166	4.4	40	104	132	270	518	266	510	950	399	750	1382
-73	-100	-148	10	50	122	138	280	536	271	520	968	404	760	1400
-68	-90	-130	15.6	50	140	143	290	554	277	530	986	410	770	1418
-62	-80	-112	21.1	70	158	149	300	572	282	540	1004	416	780	1436
-57	-70	-94	26.7	80	176	154	310	590	288	550	1022	421	790	1454
-51	-60	-76	32.2	90	194	160	320	608	293	560	1040	427	800	1472
-46	-50	-58	38	100	212	166	330	626	299	570	1058			
-40	-40	-40	43	110	230	171	340	644	304	580	1076			
-34	-30	-22	49	120	248	177	350	662	310	590	1094			
-29	-20	-4	54	130	266	182	360	680	316	600	1112			
-23	-10	14	60	140	284	188	370	698	321	610	1130			
-17.8	0	32	66	150	302	193	380	716	327	620	1148			
-17.2	1	33.8	71	160	320	199	390	734	332	630	1166			
-16.7	2	35.6	77	170	338	204	400	752	338	640	1184			
-16.1	3	37.4	82	180	356	210	410	770	343	650	1202			
-15.6	4	39.2	88	190	374	216	420	788	349	660	1220			
-15	5	41	93	200	392	221	430	806	354	670	1238			
-14.4	6	42.8	99	210	410	227	440	824	360	680	1256			
-13.9	7	44.6	100	212	413.6	232	450	842	366	690	1274			



MATERIAL SELECTION G	UIDE FOR BULB/STEM MATERIAL
APPLICATION	MATERIAL
POWER	
Boiler Tube	SS 304, SS 316, SS 310
CHEMICAL	
Acetic Acid	
10 to 50% 20°C	SS 304
50% 100°C	SS 316
Alcohol, ethyl, methyl	
20 to 100°C	SS 304
Ammonia	
All connections 20°C	SS 304, SS 316
Ammonium Chloride	
All connections 100°C	SS 316
Calcium Hydroxide	SS 304
Up to 50% 100°C	SS304
Chlorine Gas	
Dry, 20°CSS 316	
Chromic Acid	
10 to 50% 100°C	SS 316
Ethyl Acetate	SS304
Ethyl Chloride	
20°C	SS304
Formaldehyde	SS 304, SS 316
Formic Acid	
5% 20 to 66°C	SS 316
Hydrogen peroxide	SS 304, SS 316
Hydrogen Sulphide, wet and dry	SS 316
Phospheric Acid	
Up to 10% 20°C	SS 316



In-House Testing facilities for Temperature Gauges

For the manufacturing & testing of temperature gauges, we strictly follow EN : 13190-2001 and DIN 16203, 16204, 16205 and 16206 standard. Following tests are carried out to ensure the quality of temperature gauges. We have facilities to carry out following tests in-house at our manufacturing plant.

- 1. Accuracy test
- 2. Overrange test
- 3. Hysteresis test
- 4. Response time test
- 5. Repeatability test
- 6. Vibration test (rattling test)
- 7. Load test
- 8. Mounting position test
- 9. (ACtable not the preparation rest) no pensation test
- 10. Capillary compensation test
- 11. (florribiettiettal Isteentipgraatstre gauges)
- 12. Thermal stability test

- 13. **(fod Bilimeta**lt**est**mperature gauges)
- 14. Hose down test (water spray test)
- 15. Swithtictriosswitcbutypegy theostd (flst) contact assembly
- 16. Bighiorotavigentespetonodets) ct assembly
- 17. Insulation test
- 18. Contact resistance test
- 19. Altitude test
- 20. Dial printing stability test
- 21. Life test for SPDT movement
- 22. Cyclic test
- 23. Friction test



The recommendations made in this catalogue are to be used as intended guide. No guarantee of material can be undertaken since other factors may affect the performance. We reserve the right to change the specifications mentioned in this catalogue without any notice as improvements & development is a continuous process. Responsibility of typographical errors is specifically disclaimed.



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